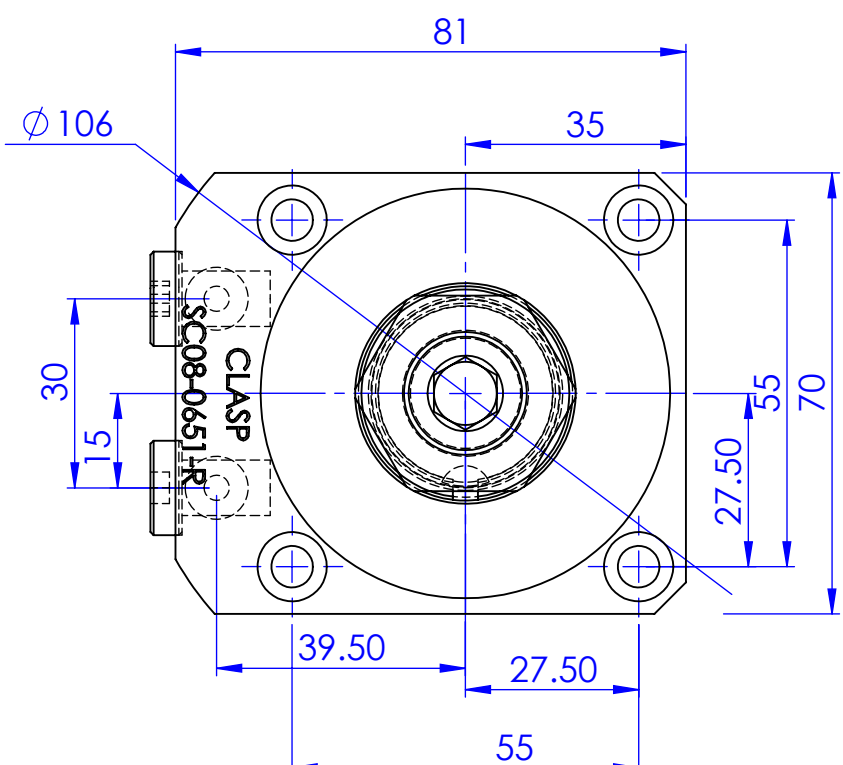





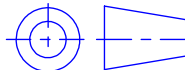


DEBURR



SC08-0651-R
Bore dia - 50mm
Piston dia - 30mm
Swing stroke 90° -13mm
stright stroke - 10mm
Full stroke - 23mm

Surface Finish																ZONE	SCALE	1:1		PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.6	0.8	1.0	1.2	1.6	2.0	2.5	3.2	4.0	5.0	100		MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12					GROUP No:—	WEIGHT			
																	SWING	Wt.Kgs			
			DESCRIPTION													Qty.		Casting/forging/ welding drg.no			
Drawn	Prabhakar		SWING CYLINDER SC08-0651-R													01					
Checked	Prabhakar																				
Approved	19/09/21																				
Date	19/09/21																				
Clamping elements type			CLASP BANGALORE-72													SHEET: 1 of 1					
																				Sheet No:	
																				1/1	

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°